

Thermodynamics of antimony—selenium alloys formation and evaporation

Volodin V.N., Trebukhov S.A., Nitsenko A.V., *Linnik X.A., Tuleutay F.Kh.

"Institute of Metallurgy and Ore Beneficiation" JSC, Satbayev University, Almaty, Kazakhstan

*Corresponding author email: xenija_linnik@mail.ru

ABSTRACT

The thermodynamic functions of alloy formation and evaporation were considered for two particular systems — Sb – Sb₂Se₃ and Sb₂Se₃ – Se in connection with the presence of congruently melting compound Sb₂Se₃ in the antimony—selenium system. The calculations are based on the partial vapor pressure values of the components forming the particular systems. The thermodynamic activity of antimony selenide and selenium as the most volatile components in the systems was calculated based on the saturated vapor pressure values of antimony selenide over the Sb – Sb₂Se₃ and selenium melts over Sb₂Se₃ – Se liquid alloys determined by the boiling point method (isothermal variant). Similar functions of the low volatile components in the above systems: Sb in the first system and Sb₂Se₃ in the latter one was calculated by numerical integration of the Gibbs–Duhem equation using the substitution proposed by Darken. The partial pressures of antimony selenide and antimony over Sb – Sb₂Se₃ and Sb₂Se₃ – Se melts were approximated by temperature—concentration relationships. The system is distinguished with a positive deviation from ideality due to the presence of a delamination region in the first system. The partial and integral entropies and enthalpies of the formation of liquid alloys were calculated based on the values of component activities found as the ratio of the partial vapor pressure of an element or compound above the solution to the saturated vapor pressure of a pure element or compound. The partial and integral functions of alloy formation are presented in the form of graphical dependences on the selenium amount in the melt. The obtained thermodynamic constants will replenish the physical and chemical data base and will be used to calculate the boundaries of the vapor—liquid equilibrium fields on the diagram of state, allowing to determine the possibility and completeness of distillation separation of molten systems.

Keywords: Lead, tin, alloy, vapor pressure, thermodynamics, formation, mixing, evaporation, partial and integral quantities, entropy, enthalpy.

Received: September 7, 2023

Peer-reviewed: 1, 2023

Accepted: October 23, 2023

Volodin Valeriy Nikolaevich

Information

about

authors:

Doctor of Technical Sciences, Professor, Chief Researcher of the Laboratory of Vacuum Processes of Institute of "Institute of Metallurgy and Ore Beneficiation" JSC, Satbayev University, Shevchenko str., 29/133, 050010, Almaty, Kazakhstan. Email: volodinv_n@mail.ru

Trebukhov Sergey Anatolyevich

Candidate of Technical Sciences, Professor, Leading Researcher of the Laboratory of Vacuum Processes Institute of "Institute of Metallurgy and Ore Beneficiation" JSC, Satbayev University, Shevchenko str., 29/133, 050010, Almaty, Kazakhstan. Email: s.trebukhov@satbayev.university

Nitsenko Alina Vladimirovna

Candidate of Technical Sciences, head of the vacuum processes laboratory of Institute of "Institute of Metallurgy and Ore Beneficiation" JSC, Satbayev University, Shevchenko str., 29/133, 050010, Almaty, Kazakhstan. Email: alina.nitsenko@gmail.com

Linnik Xeniya Alexandrovna

Master of Technical Sciences, Junior Researcher of the vacuum processes laboratory of Institute of "Institute of Metallurgy and Ore Beneficiation" JSC, Satbayev University, Shevchenko str., 29/133, 050010, Almaty, Kazakhstan. Email: xenija_linnik@mail.ru

Tuleutay Farkhad Khanafiyauly

Master of Technical Sciences, Junior Researcher of the vacuum processes laboratory of Institute of "Institute of Metallurgy and Ore Beneficiation" JSC, Satbayev University, Shevchenko str., 29/133, 050010, Almaty, Kazakhstan. Email: farkhat_kaldybek@mail.ru

Introduction

The development of vacuum — the thermal method intended to process polymetallic matte from lead and antimony smelters where this matte is based on copper (Cu₂S) and iron (FeS) sulfides and contains rare elements — cadmium, antimony, arsenic, indium, as well as selenium and tellurium

isomorphous substituting sulfur in sulfides, contributed to the emergence of a sufficiently large number of thermodynamic studies devoted to the study of chalcogenides, including those of rare metals. One of them is antimony with the content that varies within 1% in lead production matte, and reaches several percent in antimony production matte.

Polymetallic matte — chalcogenide alloys as an intermediate product are produced during pyrometallurgical processing of sulfide concentrates at copper, lead, and antimony smelters. Copper (Cu_2S) and iron (FeS) sulfides form the basis of polymetallic matte from copper and lead smelters. Rare elements — cadmium, antimony, arsenic, indium, and others in the form of sulfides as well as selenium and tellurium, isomorphically replacing sulfur in sulfides are present in the matte besides the main components. Production and processing technologies for polymetallic matte are well enough studied and developed. However, works on their improvement are still underway due to the involvement in processing of new types of raw materials, including those poor in the main component [[1], [2], [3], [4], [5], [6], [7], [8], [9], [10], [11]].

Physical and chemical studies of liquid alloys of the antimony—selenium system were performed by a number of researchers. The authors [12] measured the kinematic viscosity and density of melts in the range of compositions 40 mol. % Sb_2Se_3 + 60 atm. % Se — 20 mol. % Sb_2Se_3 + 80 atm. % Sb from melting temperature to 1100 — 1200 °C.

In [13], the crystallization kinetics for glassy alloys of $\text{Se}_{100-x}\text{Sb}_x$ ($2 \leq x \leq 10$), was studied by differential scanning calorimetry at different heating rates, the activation energy of the crystallization process, order parameter, rate constant, frequency factor was determined, and it was found that chalcogenide glasses had lower thermal stability while having a higher crystallization rate.

The antimony sesquiselenide behavior during vacuum sublimation was studied by the authors of [14] where the congruent nature of evaporation was noted.

The predominant presence of Sb, Se molecules, half the amount of Sb_2Se_2 , three times the amount of Sb_2Se_3 and further, on a downward spiral Sb_3Se , Sb_4Se_4 , Sb_4Se_3 , Sb_3Se_3 , Sb_3Se_2 , Se_2 , Sb_2Se_4 and very low amount of Sb_2Se_4 were found with mass spectrometric determination of the vapor composition over Sb_2Se_3 [[15], [16]].

The antimony sesquiselenide vapor pressure was determined using radioisotopes within 491—687 K (218—414 °C) in studies [[17], and [18]]. The temperature dependence of the vapor pressure corresponded to the expression:

$$\lg p [\text{mmHg}] = 8,7906 - 6432,3 \cdot T^{-1}.$$

The vapor pressure over liquid antimony selenide within 550—868 °C (823—1201 K) was determined with the static method with the use of a quartz membrane manometer in the study [19]. The results of the determinations are described with the equation:

$$\lg p [\text{mmHg}] = (8.4130 \pm 0.0328) - (7,220.4 \pm 250) T^{-1}.$$

Later, the authors determined vapor pressures and activities of selenium and antimony at 994 K (721 °C) within 60—100 at. % Selenium and hypothetically propagated it to the whole concentration interval [[20], [21]].

Some researchers performed thermodynamic studies to determine the heat capacity and mixing functions of liquid alloys in the antimony—selenium system [[22], [23], [24]].

The thermodynamics of Sb_2Se_3 was modeled and used in calculations of the antimony—selenium phase diagram together with the thermodynamic properties of the liquid phase obtained based on the associative model [25]. The calculated phase equilibrium lines coincided well with the experimental data.

It should be emphasized in the publications analyzed that the data on evaporation thermodynamics are insufficient, and the results of experimental determinations and calculations are inconsistent despite the presence of a sufficiently large number of works devoted to the study of antimony and selenium melts. So, in [[20], [21], and [25]] thermodynamic activity of selenium was found and calculated for a temperature of 994 K (721 °C) which is higher than the boiling point of solutions of this composition. Thermodynamic constants were not calculated.

Therefore, the authors performed studies aimed to obtain thermodynamic functions for the formation and evaporation of antimony—selenium alloys based on partial pressure values of the components constituting the system.

Experimental part

Antimony and selenium alloys with the contents of 14.82, 26.35, 35.27, 47.51, 60.00, 68.96, 75.37, 83.38, 91.30 at. % (10.14, 18.83, 26.11, 36.99, 49.31, 59.03, 66.49, 76.49, 87.19 %) Se, and the rest — antimony, was taken as the study object. The alloys were prepared by alloying the metals in evacuated quartz ampoules with

heating at 100 °C above the liquidus temperature, holding for 12 hours at this temperature with shaking stirring, followed by quenching in water. Selenium with content of 99.99 wt. % and antimony — 99.99 wt. % of the main elements were used for the preparation of alloys.

The activity value defined as the ratio of the partial pressure of the component above the solution to the saturated vapor pressure above the elemental metal was taken as the basis to find the partial thermodynamic mixing functions:

$a_i = \bar{p}_i / p_i^o$, where a_i is thermodynamic activity; \bar{p}_i is the partial vapor pressure of i - component; p_i^o — saturated vapor pressure of the same component over the elemental metal.

The boiling point method (isothermal variant) detailed earlier was used to determine the saturated vapor pressure value [[26], [27]]. It is based on a significant increase in the evaporation rate at the equality of the external pressure and the saturated vapor pressure of the substance under study when the pressure above the melt decreases at a given temperature. The only congruently melting compound — Sb_2S_3 is present in the antimony—selenium system [28]. In this regard, the Sb — Se system was considered as two particular ones: Sb — Sb_2Se_3 and Sb_2Se_3 — Se . Due to the fact that the vapor pressure of antimony selenide at its melting temperature of 890 K (617 °C) determined with the membrane manometer method according to [29] is 40÷60 times higher than the pressure of elemental antimony [30], and the vapor pressure of elemental selenium [30] at the specified temperature is 200÷300 times higher than the vapor pressure of antimony sesquiselenide, it was considered that the total vapor pressure determined by the boiling point method in the Sb — Sb_2Se_3 system corresponds to the saturated vapor pressure of antimony selenide in the Sb_2Se_3 — Se system. Argon was used as a volume—filler gas in the boiling point method.

The partial free energy of alloy formation was calculated as $\Delta\bar{G}_i^{mix} = -RT \ln a_i$; partial enthalpy of mixing: $(\partial\Delta\bar{G}_i^{mix} / \partial T)_P = -\Delta\bar{S}_i^{mix}$; partial enthalpy: $\Delta\bar{H}_i^{mix} = \Delta\bar{G}_i^{mix} + T \cdot \Delta\bar{S}_i^{mix}$. Hereinafter, $\Delta\bar{G}_i^{mix}$, $\Delta\bar{S}_i^{mix}$, $\Delta\bar{H}_i^{mix}$ — partial free energy, partial entropy, and partial enthalpy of mixing of i -component, respectively. Hereinafter T is temperature, K.

Integral mixing functions are calculated as the number of fractions of partial values.

The activity of the second component in the melt (on the example of the Sb — Sb_2Se_3 system) was found from the expression $a_{Sb} = \gamma_{Sb} \cdot x_{Sb}$, the tin activity coefficient (γ_{Sb}) — by numerical integration of the Gibbs — Duhem equation with the use of the auxiliary function proposed by Darken [[31], [32]]:

$$\ln \gamma_{Sb} = -\frac{\ln \gamma_{Se} \cdot x_{Se} \cdot x_{Sb}}{x_{Sb}^2} + \int_{x_{Se}=0}^{x_{Se}} \frac{\ln \gamma_{Se}}{(1-x_{Se})^2} dx_{Se}$$

The partial free energy of evaporation was determined from the partial pressure values for saturated vapor of the melt components $\Delta\bar{G}_i^{evp} = -RT \ln \bar{p}_i [atm]$, and entropies and enthalpies were similar to those for alloy formation.

The temperature dependences of activity and partial vapor pressure of volatile components for each of the compositions in each particular system were described by Arrhenius-type equations. Further, the temperature—concentration dependence of activity $\ln a_i = f(x_i, T)$ and vapor pressure $\ln \bar{p}_i = f(x_i, T)$ was obtained approximating the dependence of the coefficients in the equations on the concentration of volatile components in the alloy. Similarly calculated dependences were obtained for the activity and partial vapor pressure of less volatile components of the alloys.

The error in determination of the thermodynamic constants is assumed to be equal to the error in determination of lead saturated vapor pressure values as the number of errors of independent measurements, %: temperature — 1; weighing — 0.1; pressure 0.5; approximation of experimental data for the system Sb — Sb_2Se_3 — 3.88, equal to 5.48; in the system — Sb_2Se_3 — Se , the approximation error is 3.12 and overall, 4.72.

Results and their discussion

The coefficients of the equations of dependence of saturated vapor pressure of antimony selenide and selenium on temperature for each of the alloy compositions are specified in Table 1.

Table 1 - Coefficients of the equation of dependence of lead partial vapor pressure on temperature

Content of selenium in the alloy:		$\ln \bar{P}_{Sb_2Se_3} [Pa] = \frac{A}{T} + B$	
atm. %	wt. %	A	B
14.82	10.14	-14.989	21.887
26.35	18.83	-15.883	22.926
35.27	26.11	-16.434	23.490
47.51	36.99	-16.868	23.972
60.00	49.31	-17.010	24.264
		$\ln \bar{P}_{Se} [Pa] = \frac{A}{T} + B$	
68.96	59.03	-11.771	23.051
75.37	66.49	-11.869	23.578
83.38	76.49	-12.063	23.949
91.30	87.19	-12.286	24.341
100	100	-12.509	24.763

The partial pressure of saturated vapor of antimony selenide in the Sb – Sb₂Se₃ partial system is represented by the expression:

$$\ln \bar{P}_{Sb_2Se_3} [Pa] = (-6358x_{Sb_2Se_3}^4 + 16234x_{Sb_2Se_3}^3 - 10839x_{Sb_2Se_3}^2 - 1990_{Sb_2Se_3} - 14057) \cdot T^{-1} + 4,961x_{Sb_2Se_3}^4 - 11,959x_{Sb_2Se_3}^3 + 8,019x_{Sb_2Se_3}^2 + 0,379x_{Sb_2Se_3} + 22,864 + \ln x_{Sb_2Se_3}$$

where $x_{Sb_2Se_3}$ — mole fraction of antimony selenide in the melt equal to: $0 \leq x_{Sb_2Se_3} \leq 1$.

The partial vapor pressure of antimony in this system corresponds to equation:

$$\ln \bar{P}_{Sb} = (-6358x_{Sb}^4 + 17675x_{Sb}^3 - 14082x_{Sb}^2 + 968x_{Sb} - 14958 - 398 \ln x_{Sb}) \cdot T^{-1} + 4,961x_{Sb}^4 - 14,5x_{Sb}^3 + 13,735x_{Sb}^2 - 4,2x_{Sb} + 20,312 + 1,384 \ln x_{Sb},$$

Hereinafter x_{Sb} — the mole fraction of antimony.

The activities of antimony selenide and antimony are equal, respectively:

$$\ln a_{Sb_2Se_3} [Pa] = (-6358x_{Sb_2Se_3}^4 + 16234x_{Sb_2Se_3}^3 - 10839x_{Sb_2Se_3}^2 - 1990_{Sb_2Se_3} + 2953) \cdot T^{-1} + 4,961x_{Sb_2Se_3}^4 - 11,959x_{Sb_2Se_3}^3 + 8,019x_{Sb_2Se_3}^2 + 0,379x_{Sb_2Se_3} - 1,4 + \ln x_{Sb_2Se_3}$$

$$\ln a_{Sb} = (-6358x_{Sb}^4 + 17675x_{Sb}^3 - 14082x_{Sb}^2 + 968x_{Sb} + 1797 - 398 \ln x_{Sb}) \cdot T^{-1} +$$

$$+ 4,961x_{Sb}^4 - 14,5x_{Sb}^3 + 0,004 + 13,735x_{Sb}^2$$

The partial pressures of selenium and antimony selenide are approximated by the following relationships in the Sb₂Se₃–Se particular system:

$$\ln \bar{P}_{Se} = (1042x_{Se}^3 - 2226x_{Se}^2 + 446x_{Se} - 11771) \cdot T^{-1} - 0,583x_{Se}^3 + 2,132x_{Se}^2 - 1,589x_{Se} + 24,803 + \ln x_{Se}, \text{ where: } x_{Se} —$$

mole fraction of selenium in the melt equal to: $0 \leq x_{Se} \leq 1$.

$$\ln \bar{P}_{Sb_2Se_3} [Pa] = (-1042x_{Sb_2Se_3}^3 + 2463x_{Sb_2Se_3}^2 - 920_{Sb_2Se_3} - 17511 - 880 \ln x_{Sb_2Se_3}) \cdot T^{-1} + 0,583x_{Sb_2Se_3}^3 - 0,491x_{Sb_2Se_3}^2 - 1,692x_{Sb_2Se_3} + 25,864 + 1,926 \ln x_{Sb_2Se_3}.$$

In the Sb₂Se₃ – Se particular system the activities are equal to, respectively:

$$\ln a_{Se} = (1042x_{Se}^3 - 2226x_{Se}^2 + 446x_{Se} + 738) \cdot T^{-1} - 0,583x_{Se}^3 + 2,132x_{Se}^2 - 1,589x_{Se} + 0,04 + \ln x_{Se},$$

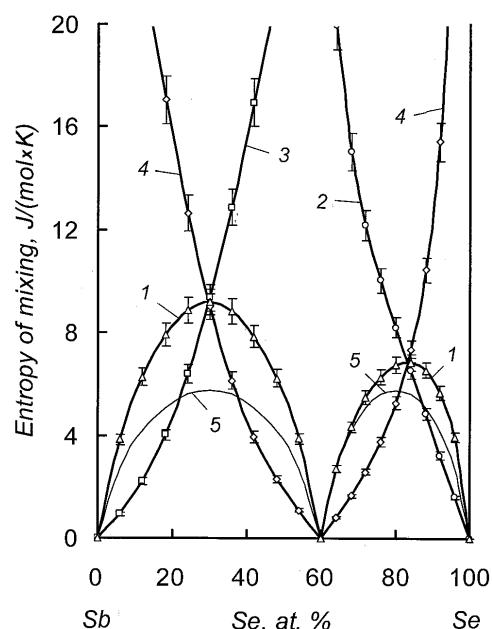
$$\ln a_{Sb_2Se_3} [Pa] = (-1042x_{Sb_2Se_3}^3 + 2463x_{Sb_2Se_3}^2 - 920_{Sb_2Se_3} - 501 - 880 \ln x_{Sb_2Se_3}) \cdot T^{-1} + 0,583x_{Sb_2Se_3}^3 - 0,491x_{Sb_2Se_3}^2 - 1,692x_{Sb_2Se_3} + 1,6 + 1,926 \ln x_{Sb_2Se_3}.$$

The integral entropy of mixing in the antimony–selenium system differs from the ideal system in magnitude in both particular systems. It indicates the positive value of excess functions.

It can be seen from the analysis of the dependencies (Figures 1, 2) that the integral mixing functions of alloys in the antimony – selenide antimony system have a positive maximum — the formation of alloys is accompanied by an increase in disorder in the system and goes with heat absorption.

The extremum of the integral entropy of mixing reaches the value of 9.18 ± 0.50 J/(mol·K), enthalpy of mixing — 7.19 ± 0.39 kJ/mol. The integral enthalpy of mixing of antimony and its selenide has a noticeable positive value (3.03 ± 0.14 J/mol) with a shift of the extremum to the selenium edge of the state diagram, which indicates the absence of interaction of particles in the liquid bath.

The formation of liquid alloys in the Se – Sb system is accompanied with an increase in disorder in the system.

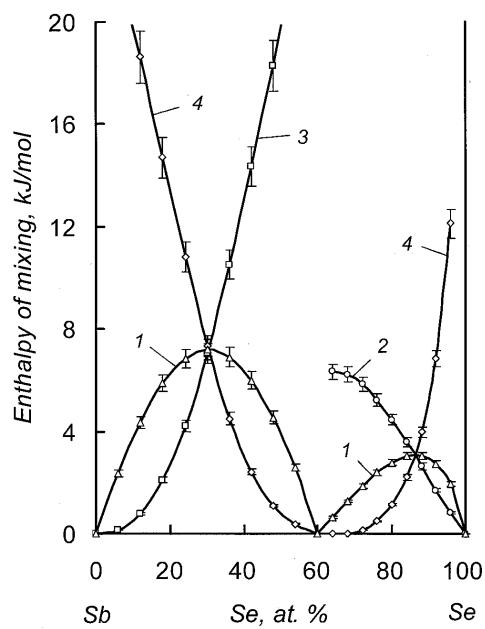


2 - selenium; 3 - selenide of antimony;
4 - antimony; 5 - ideal system.

Figure 1 - Integral (1, 5) and partial (2—4) entropies of mixing of the components of antimony—selenium melts.

The enthalpy of mixing is positive in the whole range of melt concentrations; hence, the formation of solutions proceeds with heat absorption — the reaction is endothermic.

The values of thermodynamic functions of evaporation of antimony— selenium system melts are summarized in Tables 2 and 3.



2 — selenium; 3 — aluminum selenide;
4 — aluminum

Figure 2 - Integral (1) and partial (2—4) enthalpies of mixing of components of antimony— selenium melts

The integral function of the vaporization enthalpy in the antimony— selenide system has a slight minimum at 30 at. % selenium and is 133.18 ± 7.30 kJ/mol. The vaporization entropy of Sb_2Se_3 is equal to 105.93 ± 5.12 J / (mol·K).

Thus, obtained values of saturated vapor pressure and thermodynamic constants are used to construct a complete state diagram including the fields of melt and vapor coexistence at atmospheric pressure and in vacuum.

Table 2 - Variation of partial and integral entropies of vaporization of Sb— Se system

Alloy composition, atm. %		$\Delta\bar{S}_{\text{Se}}^{\text{evp}}$, J/(mol·K)	$\Delta\bar{S}_{\text{Sb}_2\text{Se}_3}^{\text{evp}}$, J/(mol·K)	$\Delta\bar{S}_{\text{Sb}}^{\text{evp}}$, J/(mol·K)	$\Delta\bar{S}_{\text{Sb—Se}}^{\text{evp}}$, J/(mol·K)
Se	Sb				
0	100	—	—	73.02 ± 4.00	73.02 ± 4.00
10	90	—	81.32 ± 4.46	71.28 ± 3.91	72.95 ± 4.00
20	80	—	90.42 ± 4.95	68.28 ± 3.74	75.66 ± 4.15
30	70	—	96.90 ± 5.31	63.67 ± 3.49	80.28 ± 4.40
40	60	—	101.32 ± 5.55	57.50 ± 3.15	86.71 ± 4.75
50	50	—	104.03 ± 5.70	49.25 ± 2.70	94.90 ± 5.20
60	40	—	105.93 ± 5.12	—	105.93 ± 5.12
70	30	96.59 ± 4.56	113.02 ± 5.33	—	108.92 ± 5.14
80	20	101.85 ± 4.81	122.86 ± 5.80	—	112.36 ± 5.30
90	10	106.02 ± 5.00	137.71 ± 6.50	—	113.94 ± 5.38
100	0	110.06 ± 5.19	—	—	110.06 ± 5.19

Table 3 - Variation of partial and integral enthalpies of vaporization of Sb— Se system

Alloy composition, atm. %		$\Delta\bar{H}_{Se}^{evp}$, kJ/mol	$\Delta\bar{H}_{Sb_2Se_3}^{evp}$, kJ/mol	$\Delta\bar{H}_{Sb}^{evp}$, kJ/mol	ΔH_{Sb-Se}^{evp} , kJ/mol
Se	Sb				
0	100	—	—	139.31 ± 7.63	139.31 ± 7.63
10	90	—	121.52 ± 6.66	138.81 ± 7.61	135.93 ± 7.45
20	80	—	128.06 ± 7.62	136.59 ± 7.49	133.75 ± 7.33
30	70	—	134.11 ± 7.35	132.25 ± 7.23	133.18 ± 7.30
40	60	—	138.41 ± 7.58	126.26 ± 6.92	134.36 ± 7.36
50	50	—	140.63 ± 7.71	119.71 ± 6.56	137.15 ± 7.52
60	40	—	141.43 ± 6.68	—	141.42 ± 6.68
70	30	97.96 ± 4.62	141.36 ± 6.67	—	130.51 ± 6.16
80	20	99.56 ± 4.70	140.31 ± 6.62	—	119.93 ± 5.66
90	10	101.84 ± 4.81	136.22 ± 6.43	—	110.44 ± 5.21
100	0	104.00 ± 4.91	—	—	104.00 ± 4.91

Conclusions

When the studies were conducted by the boiling point method, the values of saturated vapor pressure of antimony selenide and selenium in the

Sb – Sb₂Se₃ and Sb₂Se₃ – Se partial systems were determined, and the partial pressures of antimony and antimony sulfide were found by numerical integration of the Gibbs–Duhem equation, respectively. Thermodynamic functions of formation and evaporation of alloys were calculated based on experimental values of

thermodynamic activity for components and partial values of vapor pressure. It enabled to add these data to the base of physical and chemical properties of antimony–selenium system.

Acknowledgement. This study was funded by the Science Committee of the Ministry of Science and Higher Education of the Republic of Kazakhstan (Grant AP14869944).

Conflict of interest. The corresponding author declare that there is no conflict of interest.

Cite this article as: Volodin VN, Trebukhov SA, Nitsenko AV, Linnik XA, Tuleutay FKh. Thermodynamics of antimony— selenium alloys formation and evaporation. Kompleksnoe Ispolzovanie Mineralnogo Syra = Complex Use of Mineral Resources. 2024; 330(3):13-21. <https://doi.org/10.31643/2024/6445.24>

Сурьма және селен қорытпаларының түзілу және булану термодинамикасы

Володин В.Н., Требухов С.А., Ниценко А.В., *Линник К.А., Тулеутай Ф.Х.

«Металлургия және кен байыту институты» АҚ, Сәтбаев университеті, Алматы, Қазақстан

ТҮЙІНДЕМЕ

Екі нақты жүйе үшін – Sb-Sb₂Se₃ және Sb₂Se-Se, Сурьма-селен жүйесіндегі Sb₂Se₃ конгруентті балқыту қосылысының болуына байланысты қорытпаларының түзілуі мен булануының термодинамикалық функциялары қарастырылды. Есептеулер нақты жүйелердегі құрайтын компоненттердің ішінәра бу қысымының мәндеріне негізделген. Жүйелердегі ең үшқыш компоненттер ретінде сурьма селениді мен селенинің термодинамикалық белсенділігі қайнау температурасы адісімен (изотермиялық нұсқа) анықталатын Sb-Sb₂Se₃ және Sb₂Se - Se сүйық қорытпалары бойынша селен балқымалары үстінде сурьма селенидіңін қаныққан бу қысымының мәндері негізінде есептелді. Жоғарыда аталған жүйелердегі ең үшқыш компоненттердің үқсас функциялары: бірінші жүйеде Sb және соңғысында Sb₂Se. Даркен үсынған алмасыруды пайдаланып Гиббс-Дюхем теңдеудің сандық интегралдау арқылы есептелді. Sb-Sb₂Se₃ және Sb₂Se₃-Se балқымаларыныңдағы сурьма селениді мен сурманың парциалды қысымдары температура-концентрация қатынасы арқылы

Мақала келді: 7 қыркүйек 2023
Сараптамадан өтті: 1 қазан 2023
Қабылданды: 23 қазан 2023

жуықталды. Бірінші жүйе деламинация аймағының болуына байланысты идеалдылықтан оң ауытқуымен ерекшеленеді. Сұйық қорытпалардың түзілінің парциалды және интегралдық энтропиялары мен энталпиялары элементтің, немесе қосылыстың ерітінді үстінде парциалды бу қысымының таза элементтің, немесе қосылыстың қанықан бу қысымына қатында ретінде табылған құрамдас белсенділік мәндері негізінде есептелді. Қорытпа түзілінің парциалды және интегралдық функциялары балқымадағы селен мөлшеріне графикалық тәуелділіктер түрінде берілген. Алынған термодинамикалық константалар физика-химиялық деректердің базасын толықтырады және балқытылған жүйелердің ректификациялық бөліну мүмкіндігін және толықтығын анықтауға мүмкіндік беретін фазалық диаграммадағы бу-сұйықтың тепе-тендік өрістерінің шекараларын есептеу үшін пайдаланылады.

Түйін сөздер: Қорғасын, қалайы, қорытпа, бу қысымы, термодинамика, түзілүү, араласу, булану, парциалды және интегралдық шамалар, энтропия, энталпия.

Авторлар туралы ақпарат:

Володин Валерий Николаевич

Техника ғылымдарының докторы, профессор, "Металлургия және кен байыту институты" АҚ Вакуумдық процестер зертханасының бас ғылыми қызметкері, Satbayev University, Шевченко көшесі 29/133, 0500100, Алматы, Қазақстан. Email: volodinv_n@mail.ru

Требухов Сергей Анатольевич

Техника ғылымдарының кандидаты, профессор, "Металлургия және кен байыту институты" АҚ Вакуумдық процестер зертханасының жетекші ғылыми қызметкері, Satbayev University, Шевченко көшесі 29/133, 0500100, Алматы, Қазақстан. Email: s.trebukhov@satbayev.university

Ниценко Алина Владимировна

Техника ғылымдарының кандидаты, "Металлургия және кен байыту институты" АҚ Вакуумдық процестер зертханасының мензгерушісі, Satbayev University, Шевченко көшесі 29/133, 0500100, Алматы, Қазақстан. Email: alina.nitsenko@gmail.com

Линник Ксения Александровна

Техника ғылымдарының магистрі, "Металлургия және кен байыту институты" АҚ Вакуумдық процестер зертханасының кіші ғылыми қызметкері, Satbayev University, Шевченко көшесі 29/133, 0500100, Алматы, Қазақстан. Email: xenija_linnik@mail.ru

Тулеутай Фархад Ханафияұлы

Техника ғылымдарының магистрі, "Металлургия және кен байыту институты" АҚ Вакуумдық процестер зертханасының кіші ғылыми қызметкері, Satbayev University, Шевченко көшесі 29/133, 0500100, Алматы, Қазақстан. Email: farkhat_kaldybek@mail.ru

Термодинамика образования и испарения сплавов сурьмы и селена

Володин В.Н., Требухов С.А., Ниценко А.В., *Линник К.А., Тулеутай Ф.Х.

АО «Институт metallurgii и обогащения», Satbayev University, Алматы, Казахстан

АННОТАЦИЯ

Рассмотрены термодинамические функции образования и испарения сплава для двух частных систем — Sb—Sb₂Se₃ и Sb₂Se₃—Se в связи с наличием конгруэнтно плавающего соединения Sb₂Se₃ в системе сурьма—селен. Расчеты основаны на значениях парциального давления паров компонентов, образующих конкретные системы. Термодинамическую активность селенида сурьмы и селена как наиболее летучих компонентов в системах рассчитывали по значениям давления насыщенных паров селенида сурьмы над жидкими сплавами Sb—Sb₂Se₃ и селена над жидкими сплавами Sb₂Se₃—Se, определенными методом температуры кипения (изотермическая варианта). Аналогичные функции малолетучих компонентов в указанных выше системах: Sb в первой системе и Sb₂Se₃ во второй были рассчитаны численным интегрированием уравнения Гиббса—Дюгема с использованием замены, предложенной Даркеном. Парциальные давления селенида сурьмы и сурьмы над расплавами Sb—Sb₂Se₃ и Sb₂Se₃—Se аппроксимированы зависимостью температура—концентрация. Система отличается положительным отклонением от идеальности из-за наличия в первой системе области расслоения. Парциальные и интегральные энтропии и энталпии образования жидких сплавов рассчитывали на основе значений активностей компонентов, найденных как отношение парциального давления пара чистого элемента или соединения над раствором к давлению насыщенного пара чистого элемента или соединения. Частные и интегральные функции сплавообразования представлены в виде графических зависимостей от количества селена в расплаве. Полученные термодинамические константы пополняют базу физико-химических данных и будут использованы для расчета границ полей парожидкостного равновесия на диаграмме состояния, позволяющих определить возможность и полноту ректификационного разделения расплавленных систем.

Ключевые слова: Свинец, олово, сплав, давление паров, термодинамика, образование, смешение, испарение, парциальные и интегральные величины, энтропия, энталпия.

Информация об авторах:

Володин Валерий Николаевич

Доктор технических наук, профессор, главный научный сотрудник лаборатории вакуумных процессов АО «Институт metallurgii и обогащения», Satbayev University, ул. Шевченко 29/133, 0500100, Алматы, Казахстан. Email: volodinv_n@mail.ru

Требухов Сергей Анатольевич	Кандидат технических наук, профессор, ведущий научный сотрудник лаборатории вакуумных процессов АО «Институт металлургии и обогащения», Satbayev University, ул. Шевченко 29/133, 0500100, Алматы, Казахстан. Email: s.trebukhov@satbayev.university
Ниценко Алина Владимировна	Кандидат технических наук, заведующий лабораторией вакуумных процессов «Институт металлургии и обогащения», Satbayev University, ул. Шевченко 29/133, 0500100, Алматы, Казахстан. Email: alina.nitsenko@gmail.com
Линник Ксения Александровна	Магистр технических наук, младший научный сотрудник лаборатории вакуумных процессов АО «Институт металлургии и обогащения», Satbayev University, ул. Шевченко 29/133, 0500100, Алматы, Казахстан. Email: xenija.linnik@mail.ru
Тулеутай Фархад Ханафияұлы	Магистр технических наук, младший научный сотрудник лаборатории вакуумных процессов АО «Институт металлургии и обогащения», Satbayev University, ул. Шевченко 29/133, 0500100, Алматы, Казахстан. Email: farkhat_kaldybek@mail.ru

References

- [1] Kozhakmetov SM, Kvyatkovskiy SA, Sultanov MK, Tulegenova ZK, Semenova AS. Processing of oxidized copper ores and sulfide copper concentrates from Aktogay deposit by pyrometallurgical methods. Kompleksnoe Ispolzovanie Mineralnogo Syra = Complex Use of Mineral Resources. 2018; 3(306):54-62. <https://doi.org/10.31643/2018/6445.17>
- [2] Wang Z, Gao J, Lan X, Feng G, Guo Z. A new method for continuous recovery of fine copper droplets from copper matte smelting slag via super-gravity. Resources, Conservation and Recycling. 2022; 182:106316. <https://doi.org/10.1016/j.resconrec.2022.106316>
- [3] Chen M, Avarmaa K, Taskinen P, Klemettinen L, Michallik R, O'Brien H, Jokilaakso A. Novel fluxing strategy of copper matte smelting and trace metals in E—Waste recycling. Minerals Engineering. 2023; 191:107969. <https://doi.org/10.1016/j.mineng.2022.107969>
- [4] Dasmukhamedov NK, Zholdasbay EE. The solubility of Cu, Pb, As, Sb of copper—lead matte in the slag. Kompleksnoe Ispolzovanie Mineralnogo Syra = Complex Use of Mineral Resources. 2020; 1(312):31-40. <https://doi.org/10.31643/2020/6445.04>
- [5] Dasmukhamedov NK, Zholdasbay EE, Kurmanseitov MB, Argyn AA, Zheldibay MA. Technological experiments of joint smelting of lead intermediate products, recycled materials and high—sulfur copper—zinc concentrate. Kompleksnoe Ispolzovanie Mineralnogo Syra = Complex Use of Mineral Resources. 2020; 2(313):5-13. <https://doi.org/10.31643/2020/6445.11>
- [6] Kenzhaliyev BK, Kvyatkovskiy SA, Kozhakmetov SM, Sokolovskaya LV, Semenova AS. Depletion of waste slag from the Balkhash smelter. Kompleksnoe Ispolzovanie Mineralnogo Syra = Complex Use of Mineral Resources. 2018; 3(306):45-53. <https://doi.org/10.31643/2018/6445.16>
- [7] Kukuruga F, Rahfeld A, Möckel R, Nielsen P, Horckmans L, Spoorens J, Broos K. Recovery of iron and lead from a secondary lead smelter matte by magnetic separation. Minerals Engineering. 2018; 122:17-25. <https://doi.org/10.1016/j.mineng.2018.03.030>
- [8] Dasmukhamedov N, Argyn A, Zholdasbay E, Moldabayeva G. Forms of oxygen presence in copper—lead matte. Journal of Materials Research and Technology. 2020; 5(9):11826-11833. <https://doi.org/10.1016/j.jmrt.2020.08.029>
- [9] Wang cS, Wang Q, Guo X, Tian Q, Qu S, Wang Z, Huang M. Thermodynamic modeling of antimony removal from complex resources in copper smelting process. Transactions of Nonferrous Metals Society of China. 2022; 12(32):4113-4128. [https://doi.org/10.1016/S1003-6326\(22\)66082-5](https://doi.org/10.1016/S1003-6326(22)66082-5)
- [10] Kenzhaliyev BK, Kvyatkovskiy SA, Dyussebekova MA, Semenova AS, Nurhadiyanto D. Analysis of Existing Technologies for Depletion of Dump Slags of Autogenous Melting. Kompleksnoe Ispolzovanie Mineralnogo Syra = Complex Use of Mineral Resources. 2022; 4(323):23-29. <https://doi.org/10.31643/2022/6445.36>
- [11] Kim E, Horckmans L, Spoorens J, Broos K, Vrancken K, Quaghebeur M. Recycling of a secondary lead smelting matte by selective citrate leaching of valuable metals and simultaneous recovery of hematite as a secondary resource. Hydrometallurgy. 2017; 169:290-296. <https://doi.org/10.1016/j.hydromet.2017.02.007>
- [12] Andrianova TN, Aleksandrov AA, Razumeichenko LA, Okhotin VS. Viscosity and density of antimony—selenium system in liquid state. High temperature. 1970; 8(6):1192 -1196.
- [13] Mehta N, Zulfequar M, Kumar A. Kinetic parameters of crystallization in glass $Se_{100-x}Sb_x$ alloys. Physica Status Solidi A. 2006; 2(203):236-246. <https://doi.org/10.1002/pssa.200521185>
- [14] Gospodinov GG, Popovkin BA, Pashinkin AS, Novoselova AV. Study of behavior of bismuth and antimony sulfides and antimony selenide at sublimation in vacuum. Messenger of MSU. Chemistry. 1967; 2:54—57.
- [15] Gorbov SI, Krestovnikov AN. Analysis and estimation of molecular constants of two—atomic molecules of Group V chalcogenides. News of Higher Educational Institutions Non-ferrous metallurgy. 1966; 6:26-35.
- [16] Sullivan CL, Prusaczyk JE, Carlson KD. Molecules in the Equilibrium Vaporization of Antimony Sulfide and Selenide. Journal of Chemical Physics. 1970; 3(53):1289-1290.
- [17] Shakhtaktinskii MG. Studies of elasticity of saturated vapors of some semiconductors with the use of isotope. Institute of Physics, Academy of Sciences of KAZ SSR. 1963; 11:52-107.
- [18] Shakhtaktinskii MG, Kuliev AA, Abdullaev GB. Investigation of elasticity of saturated vapors of some selenides by radioisotope method. Questions of metallurgy and physics of semiconductors. Semiconductor compounds and solid alloys. Academy of sciences of the USSR. 1961, 38-42.
- [19] Ustyugov GP, Vigdorovich EN, Kuadje BM, Timoshinl A. Saturated vapor pressure of antimony chalcogenides. News of Academy of Sciences of the USSR. Inorganic materials. 1969; 5(3):589-590.

- [20] Predel B, Piehl J, Pool MJ. Beitrag zur Kenntnis der thermodynamischen Eigenschaften flüssiger Thallium-Selen-, Wismut-Selen- und Antimon-Selen-Legierungen. *Z. Metallkunde*. 1975; 7(66):388-395. <https://doi.org/10.1515/ijmr-1975-660702>
- [21] Predel B, Gerdes F, Gerling U. Berücksichtigung der Assoziation in der Dampfphase bei Aktivitätbestimmungen und Revision der Aktivitäten flüssiger Legierungen der Systeme Selen-Thallium, Selen-Wismut und Selen-Antimon. *Z. Metallkunde*. 1979; 2(70):109-112. <https://doi.org/10.1515/ijmr-1979-700210>
- [22] Takashi M, Toshio Y, Kichizo N. Enthalpies of mixing in the liquid state IV. Bi + Se and Sb + Se. *Journal of Chemical Thermodynamics*. 1972; 6 (4):873-878. [https://doi.org/10.1016/0021-9614\(72\)90009-2](https://doi.org/10.1016/0021-9614(72)90009-2)
- [23] Gosh G, Lukas HL, Delaey L. A thermodynamic assessment of the Sb-Se system. *Z. Metallkunde*. 1989; 10(80):663-668.
- [24] Kakinuma F, Ohno S, Suzuki K. Heat capacities of liquid Sb-Se and Bi-Se alloys. *Journal of Non-Crystalline Solids*. 1990; 1(117-118):575-578. [https://doi.org/10.1016/0022-3093\(90\)90597-F](https://doi.org/10.1016/0022-3093(90)90597-F)
- [25] Gierlotka W, Lin I, Chen S, Gasior W, Debski A. Re-optimization of the binary Sb-Se system aided by ab-initio calculation. *Calphad*. 2021; 73:102257. <https://doi.org/10.1016/j.calphad.2021.102257>
- [26] Volodin VN, Tuleushev YuZh. The Liquid-Vapor Phase Transition in a Copper-Calcium System. *Russian Journal of Physical Chemistry A*. 2020; 94(7):1300-1305. <https://doi.org/10.1134/S0036024420070304>
- [27] Nitsenko A, Volodin V, Linnik X, Burabaeva N, Trebukhov S. Melt-Vapor Phase Transition in the Aluminum-Selenium System in Vacuum. *Metals*. 2023; 13(7):1297. <https://doi.org/10.3390/met13071297>
- [28] State diagrams of double metallic systems: Reference book. Ed. by Lyakishev NP. M. Engineering. 2000, 448.
- [29] Novoselova AV, Pashinkin AS. Vapor pressure of volatile metal chalcogenides. Moscow: Nauka. 1978, 112.
- [30] Malyshev VP, Turdukozaeva AM, Ospanov EA, Sarkenov B. Vaporizability and boiling of simple substances. Scientific World. 2010, 293-298.
- [31] Darken LS, Gurry RW. Physical chemistry of Metals. New York, Toronto, London, McGraw-Hill Book Company, INC. 1953, 570.
- [32] Morachevsky AG. Thermodynamics of molten metal and salt systems. Moscow: Metallurgy. 1987, 240.